HVAC Tapes Catalog



UL Listed Cloth and Foil Tapes • Cold Weather Tapes • Plain Foil Tapes Insulation Tapes • Mastic Tapes • Duct Tapes • Line Set Tape • Spray Adhesive Electrical and Plumbing Tape • Packaging Tapes • Masking Tapes and More



UL Listed Tapes

Leaky ducts can account for up to 30% of heating and cooling costs. In fact, duct leakage of only 20% of air flow can reduce a systems' efficiency by up to 50%! Ensuring energy efficiency doesn't have to be difficult, time consuming, or expensive. Simply using a Nashua UL 181 listed tape to seal critical areas can save time, energy, and money! National energy and building standards actually mandate that tapes used to seal ducts be "listed and labeled" in accordance with UL 181!



Look for the Mark... The UL® mark printed on a tape is a sign of safety, performance, and quality. Underwriters Laboratories (UL) is a global independent science safety company that develops tests and standards, evaluates products for safety and performance, and certifies and audits the products that carry their mark. Nashua Tape partners with UL to ensure our tapes are among the highest quality, highest performing products available to the HVAC market.

FIBERGLASS & FLEXIBLE DUCT

Premium Cold Weather Foil Tape



BONDS IN EXTREME COLD/HEAT/HUMIDITY EXCELLENT TACK AND ADHESION RESISTS MOLD AND MILDEW GROWTH

SEAM, SEAL, AND JOIN FIBERGLASS DUCT BOARD AND SHEET METAL DUCT. SEALS JOINTS AND CONNECTIONS ON CLASS 1 FLEXIBLE DUCT.

Material	Printed Alu Foil / Acrylic / Kraft	
Foil Thickness	2.1 mil	0.053 mm
Thickness (w/o Lnr)	4.8 mil	0.124 mm
Adhesion to Steel	68 oz/in	7.44 N/cm
Tensile Strength	28 lb/in	49.04 N/cm
Operating Temp	-25 to 325 °F	-32 to 163 °C
Std Sizes	2.5in x 60 Yd, 72 mm x 55 M	

FLEXIBLE DUCT - CALIFORNIA NASHUA 558CA 14 mil Premium CEC Duct Tape



EXCEPTIONAL LONG-TERM ADHESION HIGH STRENGTH AND DURABILITY APPROVED FOR USE IN CALIFORNIA

SEAM, SEAL, AND JOIN CLASS 1 FLEXIBLE DUCT. BUNDLING, GENERAL REPAIRS, AND MAINTENANCE USES.

Material	Prt PE Coated Cloth / Rubber	
Thickness	14.0 mil	0.356 mm
Adhesion to Steel	40 oz/in	4.38 N/cm
Tensile Strength	50 lb/in	87.56 N/cm
Operating Temp	40 to 200 °F	4 to 93 °C
Colors	Metallic	
Std Sizes	48 mm x 55 M	

FLEXIBLE & SHEET METAL DUCT NASHUA 367-17 Foilmastic® Butyl Sealing Tape



PERMANENT AIR AND WATER-TIGHT SEALS REPOSITIONABLE FOR EASY INSTALLATION SEALS UP TO 10" W.G. PRESSURE

SEAM, SEAL, AND JOIN CLASS 1 FLEXIBLE DUCT. SEALS RIGID SHEET METAL DUCT JOINTS INCLUDING SLIPS & DRIVES.

Material	Prt Alu Foil / Butyl Rubber / LDPE	
Foil Thickness	2.0 mil	0.051 mm
Thickness (w/o Lnr)	17.0 mil	0.432 mm
Adhesion to Steel	90 oz/in	9.85 N/cm
Tensile Strength	23 lb/in	40.28 N/cm
Operating Temp	-20 to 200 °F	-29 to 93 °C
Std Sizes	2in, 3in x 33.3 Yd	

FLEX DUCT/BUBBLE INSULATION 555 FLEXFIX® Contractor-Grade Film Tape



TOUGH, CONFORMABLE, AND DURABLE AGGRESSIVE, HIGH TACK BOND SOLVENT-FREE, LOW-ODOR ADHESIVE

SEAM, SEAL, AND JOIN CLASS 1 FLEXIBLE DUCT. EXCEPTIONAL BOND TO SEAL REFLECTIVE AND BUBBLE INSULATION.

Material	Printed OPP Film / Acrylic	
Thickness	3.1 mil	0.079 mm
Adhesion to Steel	45 oz/in	4.92 N/cm
Tensile Strength	34 lb/in	59.54 N/cm
Operating Temp	-40 to 212 °F	-40 to 100 °C
Colors	Metallic, Black	
Std Sizes	48mm, 72mm x 110M	

FLEXIBLE DUCT

14 mil Premium Duct Tape



EXCEPTIONAL BOND TO SURFACES HIGH STRENGTH AND DURABILITY CONFORMABLE AND EASY TO USE

SEAM, SEAL, AND JOIN CLASS 1 FLEXIBLE DUCT. BUNDLING, GENERAL REPAIRS, AND MAINTENANCE USES.

Material	Printed PE Coated Cloth / Rubber	
Thickness	14.0 mil	0.356 mm
Adhesion to Steel	45 oz/in	4.92 N/cm
Tensile Strength	29 lb/in	50.79 N/cm
Operating Temp	40 to 200 °F	4 to 93 °C
Colors	Silver, Black, Metallic	
Std Sizes	48mm, 72mm x 55M	

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Know the Code

The current International Code Council standards (IRC & IMC), which are updated every three years, specifically require the use of tapes "listed" and "labeled" in accordance with 181A-P for Fiberglass Duct Board and 181B-FX for Flexible Duct installations. UL has tested and regularly audits our Nashua UL-Listed tapes to ensure consistent compliance with the performance and safety standards set forth by the code.

Below is a summary of the physical standards, including size requirements and proper markings, outlined in the 181A-P & 181B-FX codes to help you identify the correct product for your application.

Know The Codes

UL 181A Code References

Tapes and mastics used to seal fibrous glass ductwork shall be listed and labeled in accordance with UL 181A and shall be marked "181 A-P" for pressuresensitive tape, "181 A-M" for mastic or "181 A-H" for heat-sensitive tape. **2018 International Mechanical Code (Section 603.9)**

For Factory Made Rigid Ducts or Air Connectors UL 181A-P - 3rd Edition (Section 1.1)

Must use an aluminum tape with a minimum width of 2.5". UL 181A-P - 3rd Edition (Section 6.1)

Tape must be marked with Manufacturer's Name and Model. UL 181A-P - 3rd Edition (Section 15.1)

Tape must be marked with "181A-P". UL 181A-P - 3rd Edition (Section 15.1)

Tape must be marked with (U) certification mark. UL 181A-P - 3rd Edition (Section 15.1)

UL 181A-P Tapes

Nashua 339 Cold Weather

UL 181B Code References

Tapes and mastics used to seal metallic and flexible air ducts and flexible air connectors shall comply with UL 181B and shall be marked "181 B-FX" for pressure-sensitive tape or "181 B-M" for mastic. **2018 International Mechanical Code (Section 603.9)**

For Factory Made Flexible Air Ducts or Air Connectors UL 181B-FX - 2nd Edition (Section 1.1)

Tapes must have a minimum width of 17/8". UL 181B-FX - 2nd Edition (Section 7.1)

Tape must be marked with Manufacturer's Name and Model. UL 181B-FX - 2nd Edition (Section 14.1)

Tape must be marked with "181B-FX". UL 181B-FX - 2nd Edition (Section 14.1)

Tape must be marked with (U)certification mark. UL 181B-FX - 2nd Edition (Section 14.1)

UL 181B-FX Tapes

Nashua 324A Cold Weather Nashua 557 Nashua 367-17 Foilmastic Nashua 558CA CEC 555 FlexFix

RIGID SHEET METAL DUCTS - Currently there is no UL requirement for use of tape on rigid sheet metal ducts. Both plain or UL marked foil tapes are acceptable. The following Nashua tapes have a proven track record of providing air-tight seals: 324A, 330X, 322, 327 and 367-17. Nashua 367-17 has been independently verified by the SMACNA Testing and Research Institute for performance on rigid sheet metal ducts up to 10" w.g. pressure class.

Foil Tapes

Nashua offers foil tapes for virtually every HVAC application including flexible duct, fiberglass duct, and rigid sheet metal duct. Our plain foil tapes include either synthetic rubber or acrylic adhesives to perform in a broad range of temperature and humidity conditions.



UL 181A-P & UL 181B-FX LISTED NASHUA 324A Premium Cold Weather Foil



BONDS IN EXTREME COLD/HEAT/HUMIDITY

EXCELLENT TACK AND ADHESION RESISTS MOLD AND MILDEW GROWTH

SEAM, SEAL, AND JOIN FIBERGLASS DUCT BOARD AND SHEET METAL DUCT. SEALS JOINTS AND CONNECTIONS ON CLASS 1 FLEXIBLE DUCT.

Material	Printed Alu Foil / Acrylic / Kraft	
Foil Thickness	2.1 mil	0.053 mm
Thickness (w/o Lnr)	4.8 mil	0.124 mm
Adhesion to Steel	68 oz/in	7.44 N/cm
Tensile Strength	28 lb/in	49.04 N/cm
Operating Temp	-25 to 325 °F	-32 to 163 °C
Std Sizes	2.5 in x 60 Yd, 72 mm x 55 M	

NASHUA 230X Utility Extreme Weather Foil



PERFORMS IN EXTREME COLD AND HEAT CONFORMABLE FOIL FACER EASY TO USE

INSULATION SEAMING AND PATCHING. NON-CRITICAL DUCT SEALING. GENERAL REPAIRS AND MAINTENANCE USES.

Material	Alu Foil / Acrylic / Kraft	
Foil Thickness	1.5 mil	0.038 mm
Thickness (w/o Lnr)	3.0 mil	0.076 mm
Adhesion to Steel	45 oz/in	4.92 N/cm
Tensile	11 lb/in	19.26 N/cm
Operating Temp	-35 to 260 °F	-37 to 127 °C
Std Sizes	48 mm, 72 mm x 46 M	

NASHUA 322 Multi-Purpose Foil



THICK 2 MIL FOIL FACER CONFORMABLE AND TOUGH EXCELLENT TACK AND ADHESION LOW VOC - CAN CONTRIBUTE TO LEED®

SEAL DUCT WORK FOR HVAC SYSTEMS. INSULATION SEAMING AND PATCHING. GENERAL REPAIRS AND MAINTENANCE.

Material	Alu Foil / Synthetic Rubber / Kraft	
Foil Thickness	2.0 mil	0.051 mm
Thickness (w/o Lnr)	5.0 mil	0.127 mm
Adhesion to Steel	130 oz/in	14.22 N/cm
Tensile	15 lb/in	26.27 N/cm
Operating Temp	40 to 200 °F	4 to 93 °C
Std Sizes	48mm, 72mm x 46M	

POLYKEN 335FT High Temperature Foil



RESISTS UV, MOLD, AND MOISTURE EXTREME HIGH TEMP USES UP TO 500 °F EXCELLENT QUICK STICK

SEALS SEAMS AND CLOSURES IN HIGH HEAT FLUE INSTALLATIONS. HIGH EFFICIENCY FURNACE-CERTIFIED PLASTIC VENT PIPES. HEAT SHIELDING AND WELDING.

Material	Alu Foil / Acrylic / Kraft	
Foil Thickness	1.75 mil	0.044 mm
Thickness (w/o Lnr)	3.8 mil	0.097 mm
Adhesion to Steel	35 oz/in	3.83 N/cm
Tensile	14 lb/in	24.52 N/cm
Operating Temp	-50 to 500 °F	-46 to 260 °C
Std Sizes	48mm, 72mm x 46M	

NASHUA 330X Premium Extreme Weather Foil



PERFORMS IN EXTREME COLD AND HEAT CONFORMABLE AND TOUGH LOW VOC - CAN CONTRIBUTE TO LEED®

SEAL DUCT WORK FOR HVAC SYSTEMS. INSULATION SEAMING AND PATCHING. GENERAL REPAIRS AND MAINTENANCE.

Material	Alu Foil / Acrylic / Kraft	
Foil Thickness	1.75 mil	0.044 mm
Thickness (w/o Lnr)	3.5 mil	0.089 mm
Adhesion to Steel	55 oz/in	6.02 N/cm
Tensile	14 lb/in	24.52 N/cm
Operating Temp	-35 to 260 °F	-37 to 127 °C
Std Sizes	48mm, 72mm x 46M	

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Foil Mastic Tapes

Nashua mastic tapes provide permanent air and water-tight bonds to sheet metal, flex duct, galvanized metal, and more courtesy of our premium blended butyl rubber adhesives.





SEAM, SEAL, AND JOIN CLASS 1 FLEXIBLE DUCT. SEALS RIGID SHEET METAL DUCT JOINTS INCLUDING SLIPS & DRIVES.

Material	Prt Alu Foil / Butyl Rubber / LDPE	
Foil Thickness	2.0 mil	0.051 mm
Thickness (w/o Lnr)	17.0 mil	0.432 mm
Adhesion to Steel	90 oz/in	9.85 N/cm
Tensile Strength	23 lb/in	40.28 N/cm
Operating Temp	-20 to 200 °F	-28 to 93 °C
Std Sizes	2in, 3in x 33.3 Yd	

NASHUA 327 Butyl-Mastic Sealing

UL 723 CLASSIFIED FOR SURFACE BURNING CHARACTERISTICS



INSTANT AIR AND WATER-TIGHT BOND THICK BUTYL ADHESIVE FILLS GAPS PERMANENT SEALS TO MANY SURFACES

DUCT JOINT SEALING. SHEET METAL REPAIRS FOR TRAILERS, OUTDOOR STRUCTURES, ROOFING, GUTTERS, ETC. INDOOR/OUTDOOR USES.

Material	Prt Alu Foil / Butyl Rubber / LDPE	
Foil Thickness	2.0 mil	0.051 mm
Thickness (w/o Lnr)	17.0 mil	0.432 mm
Adhesion to Steel	200 oz/in	21.88 N/cm
Tensile	20 lb/in	35.03 N/cm
Operating Temp	40 to 200 °F	4 to 93 °C
Std Sizes	48mm, 72mm x 31M	

NEED TAPES FOR AISLE/FLOOR MARKING, COLOR CODING, <u>OR SAFE DISTANCING</u>?



Nashua is here to help! We offer multiple products to help you offer the safest work and customer environment possible! Contact your sales rep today to learn more!

Insulation Tapes

Nashua Tape's HVAC offering includes a variety of low permeability foil and foil-laminate tapes designed for sealing a variety of insulation jacketing materials and cladding.

NASHUA FSK Foil-Scrim-Kraft Insulation



CONFORMABLE, TOUGH, TEAR-RESISTANT EXCELLENT TACK AND ADHESION LOW VOC - CAN CONTRIBUTE TO LEED®

SEAL AND PATCH FSK-FACED DUCT BOARDS AND INSULATION MATERIALS. GENERAL REPAIRS AND MAINTENANCE.

Material	Foil/Scrim/Kraft Laminate / Synthetic Rubber / Kraft	
Thickness (w/o Lnr)	9.25 mil	0.235 mm
Adhesion to Steel	70 oz/in	7.66 N/cm
Tensile	30 lb/in	52.54 N/cm
Operating Temp	40 to 200 °F	4 to 93 °C
Std Sizes	72 mm x 46 M	

NASHUA 438 Extreme Weather FSK



PERFORMS IN EXTREME COLD AND HEAT CONFORMABLE, TOUGH, TEAR-RESISTANT LOW VOC - CAN CONTRIBUTE TO LEED®

SEAL AND PATCH FSK-FACED DUCT BOARD AND INSULATION MATERIALS IN EXTREME TEMPERATURES OR HIGH HUMIDITY.

Material	Foil/Scrim/Kraft Laminate / Acrylic / Kraft	
Thickness (w/o Lnr)	9.5 mil 0.241 mm	
Adhesion to Steel	75 oz/in	8.21 N/cm
Tensile	33 lb/in	57.79 N/cm
Operating Temp	-35 to 260 °F	-37 to 127 °C
Std Sizes	72mm x 46M, 4in x 50Yd	

NASHUA ASJ ASJ All-Service Jacketing



PERFORMS IN EXTREME COLD AND HEAT CONFORMABLE, TOUGH, TEAR-RESISTANT EXCELLENT TACK AND ADHESION

SEAL AND PATCH ASJ-FACED INDUSTRIAL INSULATION JACKETING MATERIALS. GENERAL REPAIRS AND MAINTENANCE.

Material	Kraft/Scrim/Foil Laminate / Acrylic / Kraft	
Thickness (w/o Lnr)	11.0 mil	0.279 mm
Adhesion to Steel	50 oz/in	5.47 N/cm
Tensile	45 lb/in	78.81 N/cm
Operating Temp	-35 to 260 °F	-37 to 127 °C
Colors	White	
Std Sizes	72 mm x 46 M	

POLYKEN 822 Embossed PVC Jacketing Tape



INSTANT AIR AND WATER-TIGHT BOND THICK BUTYL ADHESIVE FILLS GAPS PERMANENT SEALS TO MANY SURFACES

DUCT JOINT SEALING. SHEET METAL REPAIRS FOR TRAILERS, ROOFING, GUTTERS, ETC. INDOOR/OUTDOOR USES.

Material	Embossed PVC Film / Acrylic / Kraft	
Thickness (w/o Lnr)	4.6 mil 0.117 mm	
Adhesion to Steel	35 oz/in	3.83 N/cm
Tensile	7 lb/in	2.26 N/cm
Operating Temp	-40 to 225 °F	-40 to 127 °C
Colors	White	
Std Sizes	3in x 50Yd	

BUBBLE/REFLECTIVE 555 FLEXFIX Contractor-Grade Film Tape



TOUGH, CONFORMABLE, AND DURABLE AGGRESSIVE, HIGH TACK BOND SOLVENT-FREE, LOW-ODOR ADHESIVE

SEAM, SEAL, AND JOIN CLASS 1 FLEXIBLE DUCT. EXCEPTIONAL BOND TO SEAL REFLECTIVE AND BUBBLE INSULATION.

Material	Printed OPP Film / Acrylic	
Thickness	3.1 mil	0.079 mm
Adhesion to Steel	45 oz/in	4.92 N/cm
Tensile Strength	34 lb/in	59.54 N/cm
Operating Temp	-40 to 212 °F	-40 to 100 °C
Colors	Metallic, Black	
Std Sizes	48 mm, 72 mm x 110 M	

POLYKEN 358WMP ASJ-WMP Insulation Jacketing



HIGH STRENGTH LAMINATE BACKING EXCELLENT AIR AND MOISTURE BARRIER SUPER HIGH TACK, AGGRESSIVE BOND

VAPOR BARRIER SEAL FOR ASJ-WMP FACED INDUSTRIAL INSULATION AND THERMAL JACKETING. SEALING AND REPAIR USES.

Material	PP Film/Scrim/Foil Laminate / Acrylic / Kraft	
Thickness (w/o Lnr)	8.8 mil	0.224 mm
Adhesion to Steel	50 oz/in	5.47 N/cm
Tensile	45 lb/in	78.81 N/cm
Operating Temp	-35 to 260 °F	-37 to 127 °C
Colors	White	
Std Sizes	72 mm x 46 M	

Cooler Repair Tape

NASHUA 314CRT Foil Laminate - Cooler Repair



LAMINATE BACKING RESISTS PUNCTURE EXCELLENT TACK AND ADHESION PERFORMS WELL IN COLD/HIGH MOISTURE

SEALS SEAMS, CORNERS, AND CRACKS AGAINST AIR LEAKAGE IN FREEZER UNITS, TRAILERS, AND WALK-IN COOLERS.

Material	Foil Laminate / Acrylic / Kraft	
Thickness (w/o Lnr)	10.2 mil	0.259 mm
Adhesion to Steel	100 oz/in	10.94 N/cm
Tensile	70 lb/in	122.59 N/cm
Operating Temp	-30 to 270 °F	-34 to 132 °C
Colors	Metallic Silver, White	
Std Sizes	4in x 15Yd	



Line Set Tape





EXCELLENT ADHESION RESISTS FLAGGING OR LIFTING UV AND WEATHER RESISTANT HAND-TEARABLE AND EASY TO USE

WRAPPING AND PROTECTING OUTDOOR LINE SETS FOR HEATING, COOLING, AND REFRIGERATION SYSTEMS.

Material	OPP Film / Acrylic	
Thickness (w/o Lnr)	3.0 mil	0.432 mm
Adhesion to Steel	45 oz/in	4.92 N/cm
Tensile	32 lb/in	56.04 N/cm
Operating Temp	-40 to 212 °F	-44 to 100 °C
Colors	White, Black, Printed Black	
Std Sizes	48 mm x 55 M	



Cloth Duct Tapes

The Nashua brand is highly recognized by contractors and professionals across multiple industries as the premium source for exceptional, high performance duct tapes. Nashua duct tapes have been engineered to provide the right balance of adhesion, tensile, and shear strength to meet rigorous customer and industry performance requirements for HVAC, plumbing, construction, abatement, maintenance, and more.

UL 181B-FX LISTED NASHUA 557 14 mil Premium Duct Tape



EXCEPTIONAL BOND TO SURFACES HIGH STRENGTH AND DURABILITY CONFORMABLE AND EASY TO USE

SEAM, SEAL, AND JOIN CLASS 1 FLEXIBLE DUCT. BUNDLING, GENERAL REPAIRS AND MAINTENANCE USES.

Material	Printed PE Coated Cloth / Rubber	
Thickness	14.0 mil	0.356 mm
Adhesion to Steel	45 oz/in	4.92 N/cm
Tensile Strength	29 lb/in	50.79 N/cm
Operating Temp	40 to 200 °F	4 to 93 °C
Colors	Silver, Black, Metallic	
Std Sizes	48 mm, 72 mm x 55 M	

UL 181B-FX LISTED, CEC NASHUA 558CA 14 mil Premium CEC Duct Tape



EXCEPTIONAL LONG-TERM ADHESION HIGH STRENGTH AND DURABILITY APPROVED FOR USE IN CALIFORNIA

SEAM, SEAL, AND JOIN CLASS 1 FLEXIBLE DUCT. BUNDLING, GENERAL REPAIRS AND MAINTENANCE USES.

Material	Printed PE Coated Cloth / Rubber	
Thickness	14.0 mil	0.356 mm
Adhesion to Steel	40 oz/in	4.38 N/cm
Tensile Strength	50 lb/in	87.56 N/cm
Operating Temp	40 to 200 °F	4 to 93 °C
Colors	Metallic	
Std Sizes	48mm x 55M	

NASHUA 307 7 mil Utility Grade



HIGH ADHESION RUBBER ADHESIVE CRISP, STRAIGHT TEAR BY HAND RESISTS TWISTING AND CURLING

GENERAL PURPOSE BUNDLING, PACKAGING, SEAMING, AND REPAIRS. PLUMBING USES.

Material	PE Coated Cloth / Natural Rubber	
Thickness	7.0 mil 0.178 mm	
Adhesion to Steel	65 oz/in	7.11 N/cm
Tensile	21 lb/in	36.78 N/cm
Operating Temp	40 to 200 °F	4 to 93 °C
Colors	Silver, Black	
Std Sizes	48mm, 72mm x 55M	

NASHUA 308 8 mil Utility Grade



BONDS TO SMOOTH OR ROUGH SURFACES CRISP, STRAIGHT TEAR BY HAND RESISTS TWISTING AND CURLING

GENERAL PURPOSE BUNDLING, PACKAGING, SEAMING, AND REPAIRS. PLUMBING USES.

Material	PE Coated Cloth / Natural Rubber	
Thickness	8.0 mil 0.203 mm	
Adhesion to Steel	55 oz/in	6.02 N/cm
Tensile	22 lb/in	38.53 N/cm
Operating Temp	40 to 200 °F	4 to 93 °C
Colors	Silver, Black	
Std Sizes	48mm, 72mm x 55M	

NASHUA 2280 9 mil Multi-Purpose Grade



STRONG ADHESION TO ROUGH SURFACES EXCELLENT TENSILE STRENGTH AND TEAR GOOD SHEAR STRENGTH

HANG AND SEAM POLY SHEETING. BUNDLING, SEALING, AND REPAIRS. COLOR CODING. PLUMBING AND MAINTENANCE.

CODING, I LOMBING / ND N/ INTEN/ NCL.		
Material	PE Coated Cloth / Natural Rubber	
Thickness	9.0 mil	0.229 mm
Adhesion to Steel	70 oz/in	7.66 N/cm
Tensile	24 lb/in	42.03 N/cm
Operating Temp	40 to 200 °F	4 to 93 °C
Colors	Black, Blue, Brown, Burgundy, OD Green, Red, Silver, Tan, Yellow, White	
Std Sizes	48mm, 72mm x 55M	

NASHUA 300 10 mil Multi-Purpose Grade



GOOD ADHESION AND SHEAR STRENGTH EXCELLENT CONFORMABILITY BONDS TO ROUGH OR SMOOTH SURFACES

HANG, SEAM, AND PATCH POLY SHEETING BUNDLE, PACKAGE, AND SEAL. GENERAL REPAIRS. PLUMBING AND MAINTENANCE.

Material	PE Coated Cloth / Natural Rubber	
Thickness	10.0 mil	0.254 mm
Adhesion to Steel	75 oz/in	8.21 N/cm
Tensile	24 lb/in	42.03 N/cm
Operating Temp	40 to 200 °F	4 to 93 °C
Colors	Silver, Black	
Std Sizes	48mm, 72mm x 55M	



NASHUA 396 10 mil Multi-Purpose Grade



GOOD ADHESION AND SHEAR STRENGTH EXCELLENT CONFORMABILITY BONDS TO ROUGH OR SMOOTH SURFACES

HANG, SEAM, AND PATCH POLY SHEETING. BUNDLE, PACKAGE, AND SEAL. GENERAL REPAIRS. PLUMBING AND MAINTENANCE.

Material	PE Coated Cloth / Natural Rubber	
Thickness	10.0 mil	0.254 mm
Adhesion to Steel	75 oz/in	8.21 N/cm
Tensile	24 lb/in	42.03 N/cm
Operating Temp	40 to 200 °F	4 to 93 °C
Colors	Silver	
Std Sizes	48mm, 72mm x 55M	

NASHUA 365

11 mil Professional Grade



EXCELLENT STRENGTH AND TEAR AGGRESSIVE ADHESION TO SURFACES RESISTS TWISTING AND CURLING

SEALING HVAC DUCT JOINTS AND SEAMS. PATCH, SEAL, AND REPAIR INSULATION MATERIALS. PATCH AND REPAIR ON METALLIC FINISHES.

Material	Metalized PE Cloth / Natural Rubber	
Thickness	11.0 mil	0.279 mm
Adhesion to Steel	70 oz/in	7.66 N/cm
Tensile	23 lb/in	40.28 N/cm
Operating Temp	40 to 200 °F	4 to 93 °C
Colors	Metallic	
Std Sizes	48mm, 72mm x 55M	

NASHUA 345 12 mil Premium Grade



EXCELLENT TENSILE AND TEAR HIGH ADHESION AND SHEAR STRENGTH EXCELLENT MOISTURE RESISTANCE

PREMIUM MOISTURE-RESISTANT DUCT TAPE FOR SEAMING, REPAIRING, AND PATCHING. HVAC AND ABATEMENT USES.

Material	PE Coated Cloth / Natural Rubber	
Thickness	12.0 mil	0.305 mm
Adhesion to Steel	70 oz/in	7.66 N/cm
Tensile	24 lb/in	42.03 N/cm
Operating Temp	40 to 200 °F	4 to 93 °C
Colors	Silver, Black	
Std Sizes	48 mm, 72 mm x 55 M	

NASHUA 357 13 mil Premium Grade



EXCEPTIONAL TACK AND HOLDING POWER PUNCTURE AND ABRASION RESISTANT EXCELLENT MOISTURE RESISTANCE

CHALLENGING BUNDLE, PATCH, SEAL, AND REPAIR USES. SURFACE PROTECTION FOR MEDIA BLAST. HANG & SEAL PE SHEETING.

Material	PE Coated Cloth	/ Natural Rubber
Thickness	13.0 mil	0.330 mm
Adhesion to Steel	95 oz/in	10.39 N/cm
Tensile	50 lb/in	87.56 N/cm
Operating Temp	40 to 200 °F	4 to 93 °C
Colors	Silver, Black, Olive Drab, Red, White, Printed Silver	
Std Sizes	48 mm, 72	mm x 55 M

NASHUA 398 11 mil Professional Grade



AGGRESSIVE BOND TO SURFACES EXCELLENT TENSILE STRENGTH AND TEAR HIGH SHEAR STRENGTH

HANG, SEAM, AND PATCH POLY SHEETING. HEAVY-DUTY BUNDLING, PATCHING, SEALING, AND REPAIRS. MAINTENANCE USES AND COLOR CODING.

Material	PE Coated Cloth / Natural Rubber	
Thickness	11.0 mil	0.279 mm
Adhesion to Steel	80 oz/in	8.75 N/cm
Tensile	24 lb/in	42.03 N/cm
Operating Temp	40 to 200 °F	4 to 93 °C
Colors	Black, Blue, Brown, Green, OD, Red, Silver, White, Yellow, Prt Silver	
Std Sizes	48 mm, 72 mm x 55 M	

Nashua 510 11.5 mil Premium Gaffer



DURABLE, MATTE-FINISH BACKING HIGH TACK AND LONG-TERM ADHESION CLEAN REMOVAL FROM MOST SURFACES

INDOOR/OUTDOOR WIRE HOLD DOWN FOR JOB SITES. COLOR CODING. FLOOR MARKING FOR SAFE DISTANCING AND HAZARD MARKING. WIRE BUNDLING.

Material	Matte Coated Cloth / Natural Rubber	
Thickness	11.5 mil	0.292 mm
Adhesion to Steel	50 oz/in	5.47 N/cm
Tensile	42 lb/in	73.55 N/cm
Operating Temp	40 to 200 °F	4 to 93 °C
Colors	Black	
Std Sizes	48mm, 72mm x 50M	

Spray Adhesives & Primers

Leveraging Berry's expertise in natural rubber adhesive formulation, Nashua offers a premium web/lace spray adhesive which can be used in manufacturing and fabrication, insulation,mounting, bonding, and laminating applications. With exceptional strength and holding power, Nashua spray adhesive offers both permanent and temporary bonding capability to suit your application.



NASHUA 398SA Multi-Purpose Web Spray Adhesive



LOW VOC - MEETS SCAQMD STANDARDS PERMANENT OR TEMPORARY BONDS GOOD SHEAR STRENGTH

GENERAL PURPOSE BONDING FOR FOILS, FABRICS, LEATHER, RUBBER, WOOD, AND PLASTICS. SECURE INSULATION MATERIALS. PRIME SURFACES.

Base Adhesive	Rubber	
Colors	Water White	
VOC Content	< 40% by Weight	
% Solids	23% Resins	
Operating Temp	-10 to 110 °F	-23 to 43 °C
Std Sizes	17 FL OZ (12 oz Net Wt)	

NASHUA 357SA Premium Web Spray Adhesive



LOW VOC - MEETS SCAQMD STANDARDS RESISTS UV, MOISTURE, AND OXIDATION EXCELLENT SHEAR STRENGTH

HEAVY-DUTY PERMANENT OR TEMPORARY BONDS FOR FOILS, METALS, FABRICS, LEATHER, RUBBER, WOOD, AND PLASTICS. SECURE INSULATION MATERIALS. PRIME SURFACES.

Base Adhesive	Rubber	
Colors	Water White	
VOC Content	< 40% by Weight	
% Solids	24% Premium Resins	
Operating Temp	-10 to 180 °F	-23 to 88 °C
Std Sizes	20 FL OZ (14 oz Net Wt)	

POLYKEN 1027 Premium Butyl Brush-on Primer



EASY TO APPLY - BRUSH ON PROVIDES INSTANT-TACK SURFACE MEETS LOCAL AND NATIONAL STANDARDS

PRIMER FOR PIPE SURFACES IN CORROSION PROTECTION USES. PRIME SURFACES PRIOR TO TAPE INSTALLATION ON OSB, BRICK, GYPSUM BOARD, OR CONCRETE.

Base Adhesive	Butyl Rubber / Resins	
Colors	Black	
VOC Content	0.59 kg/L	
% Solids	30% Premium Resins	
Operating Temp	20 to 200 °F	-7 to 93 °C
Std Sizes	1 quart (0.95 L), 1 gallon (3.79 L)	

Did you know...? LEED[®] (Leadership in Energy and Environmental Design) was developed by the United States Green Building Council in 1998 as a rating system for "green" buildings. Buildings can be certified "LEED", "LEED Silver", "LEED Gold" or "LEED Platinum". The certification is based on points accumulated across six major categories: Sustainable Sites, Energy and Atmosphere, Materials and Resources, Indoor Environmental Quality, Water Efficiency, and Innovation. Each of these factors has many sub categories.

Under the Indoor Environmental Quality (IEQ) standard, using products with low VOC (Volatile Organic Compounds) content can help contribute towards the overall energy efficiency of the building. Berry Global proudly offers products with low VOC content including duct tapes (<1 g/L), foil tapes (<30 g/L), and spray adhesives (<40% by weight) that can help contribute to earning IEQ points for LEED projects. For more information, contact your Nashua sales representative or our customer care team today!

Electrical & Plumbing Tapes

Utilizing our expertise in butyl rubber and natural rubber adhesive technology and applying it to applications where water resistance and dielectric strength are a must, we offer a selection of tapes for common plumbing, sealing, and electrical applications.



POLYKEN 777 General Purpose PVC Electrical



CONFORMABLE AND STRETCHY EXCELLENT LONG-TERM ADHESION

WRAPPING AND SPLICING ELECTRICAL CONNECTIONS. BUNDLING ELECTRICAL WIRES AND CORDS. UP TO 600V PER WRAP.

Material	PVC Film / Rubber	
Thickness	7.0 mil	0.178 mm
Adhesion to Steel	20 oz/in	2.19 N/cm
Tensile	18 lb/in	31.52 N/cm
Operating Temp	40 to 180 °F	40 to 82 °C
Colors	Black	
Std Sizes	3/4in x 60Ft	

POLYKEN B17



UL 510 CLASSIFIED CONFORMABLE AND STRETCHY EXCELLENT LONG-TERM ADHESION

WRAPPING AND SPLICING ELECTRICAL CONNECTIONS. BUNDLING WIRES AND CORDS. 9500V DIELECTRIC STRENGTH.

Material	PVC Film / Rubber		
Thickness	7.0 mil 0.178 mm		
Adhesion to Steel	25 oz/in 2.74 N/cn		
Tensile	20 lb/in 35.03 N/cm		
Operating Temp	40 to 180 °F 4 to 82 °C		
Colors	Blue, Green, Red, White, Yellow		
Std Sizes	3/4in x 66 Ft		

POLYKEN 823 Premium PE Electrical



EXTREME WEATHER PERFORMANCE 11500V DIELECTRIC STRENGTH RESISTS SOLVENTS AND MOISTURE

UL 510 CLASSIFIED. ELECTRICAL WRAPPING, SPLICING, AND BUNDLING WHEN PVC TAPES ARE NOT PERMITTED.

Material	PE Film / Natural Rubber			
Thickness	9.5 mil 0.241 mm			
Adhesion to Steel	31 oz/in 3.39 N/cm			
Tensile	17 lb/in 29.77 N/cm			
Operating Temp	-40 to 180 °F -40 to 82 °C			
Colors	Black			
Std Sizes	48 mm x 33 M			

POLYKEN 826 Premium PE/Butyl Pipe Wrap



AGGRESSIVE PERMANENT BUTYL ADHESIVE MOISTURE AND ABRASION RESISTANT PERFORMS OVER WIDE TEMP RANGE

INTERIOR/EXTERIOR/IN-GROUND CORROSION PROTECTION OF SMALL DIAMETER PIPE. USE WITH 1027 PRIMER.

Material	PE Film / Butyl Rubber			
Thickness	12.0 mil 0.305 mm			
Adhesion to Steel	40 oz/in	4.38 N/cm		
Tensile	25 lb/in 43.78 N/c			
Operating Temp	-30 to 140 °F -34 to 60 °C			
Colors	Black, Yellow			
Std Sizes	48 mm x 31 M; 4in, 6in x 100 Ft			

POLYKEN 711 Utility PVC Pipe Wrap



TOUGH, DURABLE, CONFORMABLE EXCELLENT BOND TO SURFACES MOISTURE AND SOLVENT RESISTANT

PROTECT PIPES AND JOINTS FROM CORROSION. INDUSTRIAL ASSEMBLY. MEETS UPC, ANSI, IAPMO STANDARDS.

Material	PVC Film / Butyl Rubber			
Thickness	12.0 mil 0.305 mm			
Adhesion to Steel	15 oz/in	1.64 N/cm		
Tensile	20 lb/in 35.03 N/cr			
Operating Temp	0 to 200 °F -18 to 93 °C			
Colors	Printed Black			
Std Sizes	48 mm x 31 M			

POLYKEN 509W/510W/513W PTFE Thread Seal



EXTREME TEMPERATURE PERFORMANCE EASY TO INSTALL HELPS PREVENT LEAKS

SELF-LUBRICATES JOINTS AND PIPE ENDS MAKING THEM EASY TO ASSEMBLE AND DISASSEMBLE FOR A LEAK-PROOF SEAL.

Material	PTFE Film		
Thickness	3.5 mil 0.089 mm		
Pressure Rating	<10,000 psi		
Operating Temp	-450 to 500 °F	-268 to 260 °C	
Colors	White		
Std Sizes	0.5 in, 0.75 in x 260 in or 520 in		

Construction Tapes

With materials engineered for high performance in demanding construction applications, Berry Global has been protecting residential, commercial, and multi-family investments for more than fifty years.

626-20 Foilastic[®] Window & Door Flashing



INDEFINITE OUTDOOR UV EXPOSURE REMAINS PLIABLE IN HIGH OR LOW TEMPS COMPATIBLE WITH SEALANTS/CAULKING

FLASHING AROUND WINDOW AND DOOR INSTALLATIONS, CORNER-BOARD ABUTMENTS, SIDEWALL SHEATHING SEAMS, DECK-TO-WALL JOINTS, AND OTHER PENETRATION AREAS.

Material	Prt Foil / Butyl Rubber / Kraft		
Thickness (w/o Lnr)	20.0 mil 0.508 mr		
Adhesion to Steel	279 oz/in	30.52 N/cm	
Tensile	18 lb/in	31.52 N/cm	
Install Temp	30 to 180 °F	-1 to 82 °C	
Operating Temp	-30 to 200 °F -34 to 93 °		
Std Sizes	4in, 6in x 100Ft		

626-35 Foilastic Roof & Commercial Flashing



INDEFINITE OUTDOOR UV EXPOSURE REMAINS PLIABLE IN HIGH OR LOW TEMPS COMPATIBLE WITH SEALANTS/CAULKING AAMA VCL LISTED (AAMA 711-13)

FLASHING ROOF RIDGE AND HIP LINES, COMMERCIAL WINDOW AND DOOR INSTALLATIONS, SKYLIGHTS, DORMERS, AND OTHER PENETRATION AREAS.

Material	Foil / Butyl Rubber / LDPE	
Thickness (w/o Lnr)	35.0 mil 0.889 mm	
Adhesion to Steel	264 oz/in	28.88 N/cm
Tensile	20 lb/in	35.03 N/cm
Install Temp	30 to 180 °F	-1 to 82 °C
Operating Temp	-30 to 200 °F -34 to 9	
Std Sizes	48 mm x 15 M; 3 in, 4 in, 6 in, 9 in,12 in x 50 Ft	

627-20 Shadowlastic[®] Plus Window & Door Flashing



UP TO 3 YEAR OUTDOOR UV EXPOSURE REMAINS PLIABLE IN HIGH OR LOW TEMPS COMPATIBLE WITH SEALANTS/CAULKING AAMA VCL LISTED (AAMA 711-13)

FLASHING AROUND WINDOW AND DOOR INSTALLATIONS, CORNER-BOARD ABUTMENTS, SIDEWALL SHEATHING SEAMS, DECK-TO-WALL JOINTS, AND OTHER PENETRATION AREAS.

Material	Prt Woven PE / Butyl Rubber / Kraft		
Thickness	20.0 mil 0.508 mm		
Adhesion to Steel	219 oz/in	23.96 N/cm	
Tensile	59 lb/in	103.33 N/cm	
Install Temp	30 to 180 °F	-1 to 82 °C	
Operating Temp	-30 to 200 °F	-34 to 93 °C	
Std Sizes	4in, 6in, 9in x 100Ft		

627-35 Shadowlastic Plus Roof & Commercial Flashing



UP TO 3 YEAR OUTDOOR UV EXPOSURE REMAINS PLIABLE IN HIGH OR LOW TEMPS COMPATIBLE WITH SEALANTS/CAULKING AAMA VCL LISTED (AAMA 711-13)

FLASHING ROOF RIDGE AND HIP LINES, COMMERCIAL WINDOW AND DOOR INSTALLATIONS, SKYLIGHTS, DORMERS, AND OTHER PENETRATION AREAS.

Material	Prt Woven PE / Butyl Rubber / Kraft	
Thickness	35.0 mil	0.889 mm
Adhesion to Steel	229 oz/in	25.05 N/cm
Tensile	59 lb/in	103.33 N/cm
Install Temp	30 to 180 °F	-1 to 82 °C
Operating Temp	-30 to 200 °F	-34 to 93 °C
Std Sizes	6in, 9in, 12in x 50Ft	



630-14 Shadowlastic Extreme Window & Door Flashing



UP TO 3 YEAR OUTDOOR UV EXPOSURE EXCELLENT COLD TEMP ADHESION COMPATIBLE WITH SEALANTS/CAULKING AAMA VCL LISTED (AAMA 711-13)

FLASHING AROUND WINDOW AND DOOR INSTALLATIONS, CORNER-BOARD ABUTMENTS, SIDEWALL SHEATHING SEAMS, DECK-TO-WALL JOINTS, AND OTHER PENETRATION AREAS.

Material	Prt Woven PE / Butyl Rubber / Kraft		
Thickness	14.5 mil 0.368 mm		
Adhesion to Steel	63 oz/in	6.89 N/cm	
Tensile	59 lb/in	103.33 N/cm	
Install Temp	10 to 180 °F	-12 to 82 °C	
Operating Temp	-30 to 200 °F	-34 to 93 °C	
Std Sizes	4in, 6in, 9in x 75Ft		

POLYKEN 629 Seam & Seal[®] Housewrap Tape



UV-RESISTANT FOR OUTDOOR USE TOUGH, DURABLE, HAND-TEARABLE SECURE BOND TO HOUSEWRAP

SEAL, SEAM, PATCH, AND REPAIR HOUSEWRAP AND INTERIOR/EXTERIOR VAPOR BARRIER MATERIALS. SEAL EXTERIOR WALL SHEATHING JOINTS AND EXTRUDED FOAM PRODUCTS.

Material	BOPP Film / Solvent Acrylic		
Thickness	3.2 mil 0.081 mm		
Adhesion to Steel	50 oz/in	5.47 N/cm	
Tensile	32 lb/in	56.04 N/cm	
Install Temp	-5 to 180 °F -20 to 82		
Operating Temp	-40 to 212 °F -40 to 100		
Colors	White, Red, Clear		
Std Sizes	48mm, 72mm x 50M		

Toll Free 1.800.343.7875 | berryglobal.com

Carton Sealing, Filament, & Masking Tapes

Berry Global also offers packaging products and masking tapes for in-house applications at your branches and distribution centers. Available in stock to add to your next HVAC Tapes order!



14 DAYS CLEAN REMOVAL.

48 mm x 55 M

HVAC Application Guide

FIBERGLASS DUCT BOARD UL 181A-P B-FX

For use in seaming and sealing joints and connections on fiberglass duct board - applications requiring a UL 181A-P Listed tape.





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Nashua 324A
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Nashua Recommends

Nashua 324A

Nashua 557

555 FlexFix®

Nashua 367-17

Nashua 558CA

FLEXIBLE DUCT UL 181B-FX

For use in seaming and sealing joints and connections of class 1 flexible ducts - applications requiring a UL 181B-FX Listed tape.

RIGID SHEET METAL DUCT

For use in seaming and sealing joints and connections on rigid round pipe ducts as well as sealing slips and drives.



DUCT WRAP/FIBERGLASS INSULATION

For use in attaching, seaming, sealing, and patching foil, FSK, and ASJ faced insulation materials.



BUBBLEWRAP/REFLECTIVE INSULATION

For use in attaching, seaming, sealing, and patching reflective insulation and bubble insulation materials. Can also be used to secure and seam foam insulation.



LINE SETS

Seam, secure, patch, and protect insulation materials for outdoor line sets.



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	509/510/513W	PTFE Thread Seal Tape	11	MT100	Utility Paper Masking Tape	13
555 Flexfix UL 181B-FX OPP Film Tape 2, 6	510	11.5 mil Premium Gaffer Tape	9	MT300	Multi-Purpose Paper Masking Tape	13
	555	Flexfix UL 181B-FX OPP Film Tape	2,6			

Shelf Life & Storage

• Typical shelf life for duct and foil tapes is three (3) years from date of manufacture. For specific shelf life on these and other products, please contact customer service or your sales representative.

• Products should be stored in the original dry carton, off of the floor in a well-ventilated area with temperatures from 60 - 80 °F at 40-60% relative humidity.



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